

ABSTRACT OF THE DISCLOSURE

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A machine for winding and boxing wound coils of filamentary material having a payout hole extending from the outer to the inner coil winding, a turret mechanism mounting two oppositely disposed end forms and corresponding collapsible mandrels and operative between first and second stations, wherein the first station enables filamentary material to be wound on one of the mandrels and associated end form and a second station wherein the mandrel and end form containing the wound coil is rotated to confront a boxing station; a boxing station including a platform having a movable back panel, a base panel and an inclined ramp facing the second station and being movable towards and away from second station for receiving the wound coil from the collapsible mandrel; the boxing station receiving an unfolded box deposited on the base panel with a box back panel folded against the back panel and including means for folding two opposite side panels of the box to enable reception of the wound coil in the partially assembled box; payout tube inserting means for inserting a payout tube in the payout hole of the wound coil through a payout hole in the top panel of the box and including means for grasping the free end of the wound coil and withdrawing it through the payout tube; and the boxing station including means for folding, gluing and sealing the flaps of the box.